

# RUST-OLUEM® TRUCK BED TINT

# **DESCRIPTION AND USES**

Rust-Oleum<sup>®</sup> Truck Bed Tint is a color additive that customizes your truck bed project while maintaining the durable formula of the Rust-Oleum<sup>®</sup> Truck Bed product line. Directions: Thoroughly mix 1 can of Truck Bed Tint (6 fl.oz.) into 1 Truck Bed Clear Gallon or Truck Bed Clear Gallon + Clear Quart. Application: Once mixed with the Clear base, product can be easily applied with a roller, brush, or spray system.

#### **PRODUCTS**

SKU	DESCRIPTION (Half Pint)	
340426	Blue Tint	
340468	Tan Tint	
344403	Dark Gray Tint	

#### COMPANION PRODUCTS

SKU	DESCRIPTION (Clear)		
340452	1-Quart		
340451	1-Gallon		

#### PRODUCT APPLICATION

#### READ ALL DIRECTIONS BEFORE BEGNNING PROJECT

Use on metal truck beds and other metal automotive surfaces. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components and other hot surfaces.

Use outdoors or in a well-ventilated area such as an open garage when air (ambient) temperature is at a minimum of 55° F (13° C) and relative humidity is below 85%. Do not use on surfaces that will be exposed to rain or moisture within 24 hours after application.

#### **SURFACE PREPARATION**

Bare Metal or Rusted Surfaces: Clean the surface thoroughly by removing all dirt, rust and grease. Rinse the area with a mild mix of soap and water and then allow to dry. For proper adhesion, sand the entire surface to be coated with the scuff pad included in the Rust-Oleum Truck Bed Coating Applicator Kit (sold separately) or with 60-120 grit sandpaper and then remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent paint splatter. For best results, spot prime bare and rusted surfaces.

**Previously Painted/Coated Surfaces:** Use a wire brush to remove any loose or peeling paint or coatings. Sand the surface with 60-120 grit sandpaper. Thoroughly rinse the area with a mild mix of soap and water and then allow to dry before applying Rust-Oleum Truck Bed Coating.

# PRODUCT APPLICATION (cont.)

#### **SURFACE PREPARATION (cont.)**

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

#### **HOW TO CUSTOMIZE**

Select a Truck Bed Tint. Pour 1 can of Truck Bed Tint (6 oz) into 1 Clear Truck Bed Gallon. For greater than 150 sq. ft/gal coverage, combine the Clear Truck Bed Gallon and Clear Truck Bed Quart into a 2 GAL bucket. Pour 1 can of Truck Bed Tint and scrape the sides of the can to get all tinted material out of the can. Stir to thoroughly mix the tint into the clear. For additional slip resistance or a more textured appearance, stir 1 Truck Bed Grit pouch into the Truck Bed Coating. Stir thoroughly to combine the coating and the grit additive. If you use more than 1 Truck Bed Grit pouch, your coverage rate will decrease.

#### **APPLICATION**

For best results, apply Truck Bed Coating with a Rust-Oleum Truck Bed Applicator Kit (sold separately) or an electric turbine sprayer. Remember to follow all manufacturer directions carefully. For best results, apply Truck Bed Coating with Rust-Oleum Truck Bed Applicator Kit (sold separately) and follow all directions accordingly. For maximum durability, apply 2 coats at the recommended coverage rate (see below). The first coat will dry to touch in 2-4 hours. Apply the second coat after 2 hours.

#### **DRY & RECOAT**

Because temperature and humidity fluctuate, allow a minimum of 24 hours before resuming light duty use of truck bed coated areas. For heavy duty use, allow 5 days for a full cure of the truck bed coating.

#### **CLEAN-UP**

Clean tools and equipment with soap and water immediately after use. Clean dried product with Acetone. Clean up overspray, drips or spatters with Acetone IMMEDIATELY, as dried product is very difficult to remove.

Properly dispose of all soiled rags and protect unused product from freezing.

Form: ARJ-1793 Rev.: 022019



# RUST-OLUEM® TRUCK BED TINT

# PHYSICAL PROPERTIES

		TRUCK BED TINT
Resin Type		Acrylic
Pigment Type		Varies with color
Solvents		TiO2, Phthalo Blue, Yellow Iron Oxide, Carbon Black
Weight	Per Gallon	11-17 lbs.
	Per Liter	1.3-2.0 kg
Solids	By Weight	57-77%
	By Volume	42-54%
Volatile Organic Compounds		>200 g/l
Recommended Dry Film Thickness (DFT) per Coat		2.5-4 mils 62.5-100µ
Wet Film to Achieve DFT (Unthinned material)		7.5-12 mils (187.5-300μ)
Practical Coverage at Recommended DFT (assume 15% material loss)		80 sq.ft./gal.
Dry Times at 77°F (25°C) and 50% Relative Humidity	Touch	2 hours
	Handle	24-48 hours
	Recoat	3 hours
	Full Cure	5 days
Shelf Life		2 years
Flash Point		>200°F (93°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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